

## Flexible - Versatile - Lightweight

**DELTA® LAMELLA** is manufactured with perpendicular orientated mineral wool bonded together with a high temperature binder. The end grain fiber is adhered perpendicularly to a laminate {facing surface}. This construction provides high compressive strength and easy-to-wrap, flexible type insulation that require the finished characteristics of heavy density mineral wool boards. **DELTA® Mineral Wool LAMELLA** has a wide range of applications from -20°F.(-29°C) to 850°F.\*(454°C\*) including use on large pipes & cylindrical ducts, storage tanks, and equipment.

### Physical Properties

All values in ( ) are metric conversions.  
 Density ..... Nom. 4 lb./ft<sup>3</sup> (Nom. 64 kg./m<sup>3</sup>)  
 Service Temperature: [ASTM C 411] ..... up to

**850°F\*(454°C\*)**

Thermal Conductivity: °F.(°C) mean temp.= Btu in./h ft<sup>2</sup> °F (W/m K)  
 [per ASTM C 177 with C 1045 calculations]

100°F. ( 38°C) = 0.29 (0.040)      400°F. (204°C) = 0.55 (0.078)  
 200°F. ( 93°C) = 0.36 (0.052)      500°F. (260°C) = 0.65 (0.094)  
 300°F. (149°C) = 0.44 (0.063)      600°F. (316°C) = 0.78 (0.113)

k = 0.27 @75°F. (24°C) mean temp. or **ΔR = 3.7** per in. (25mm)

Compressive Strength: [ASTM C 165] .....  
 Not less than 125 lbs./ft<sup>2</sup> (5.8

kPa)

Corrosion [Steel, Aluminum, Copper, ASTM C 665] ..... None  
 Moisture Sorption [Vapor, ASTM C 1104] ..... Less than 1%

Water *wicking* resistant\* and Non-hygroscopic.\*

Permeance: [ASTM E 96] ASJ & FSK facing only ⇒...  
 .....= 0.02 Perms, max. (.014 g/24h m<sup>2</sup>/mm Hg., max.)

Does not promote growth of fungi or bacteria.  
**Incombustible:** Mineral Wool per ASTM E 136 Test Method  
**Surface Burning Characteristics:** Tested as a

product with ASJ facings per ASTM E 84 Test Method  
 Flame Spread Index = 15      Smoke Developed Index = 20

### Facings {Laminates}

**Standard: A.S.J. {All Service Jacket}** laminate constructed with 30 lb/∟3000 ft<sup>2</sup> (49g/m<sup>2</sup>) White Kraft, tri-direction fiber glass filament {Scrim}, 0.00035" (9 μm) aluminum Foil, and fire retardant adhesive. **Special Order: ①F.S.K. {Foil-Scrim-Kraft}** laminate constructed with 0.0007"(18μm) aluminum Foil, Tri-directional fiber glass filament {Scrim}, 30 lb/∟3000 ft<sup>2</sup> (49g/m<sup>2</sup>) natural Kraft, and fire retardant adhesive. ② ∟0.033"(0.9 mm) thick fiber **Glass Mat**.

### Roll Forms Available

Thickness: 1" (25mm) thru 6" (152mm) in ½" (13mm) increments  
 Width: 36 in. (91cm)      Roll Length: Varies with thickness  
 Custom lengths {special stretch-outs} available at extra costs.  
 Packaged: ≅ 27"(69cm) diameter roll in perforated polyethylene  
 or corrugated carton, 27½"(70cm) square by 37"(94cm) high.

## Specifications

{Board Blank tested flat}ASTM C 612-93  
 {ASJ Facing Only}U.S. Federal Specification HH-B-100B  
 U.S. Federal Specification HH-I-558B and C  
 Stainless Steel Stress Corrosion Specification:  
*Special provisions apply concerning lot testing, contact manufacture...*  
 ASTM C 795, per test methods, C 871 & C 692  
 Nuclear Regulatory Commission, Reg. Guide #1.36

\* Consult manufacturer for limitations under elevated temperature conditions.

**DELTA®  
 MINERAL WOOL  
 LAMELLA**

### Suggested Thickness: 7140°F. Outer Temp.

3EPLUS® v2.12 computer model calculating for insulation thickness at various Process Temperatures on a vertical flat surface. Input data: ambient air= 75° F, no wind, for outer surface...Emittance {A.S.J. Facing} = 0.9 or Emittance {Oxidized Aluminum Jacketing} = 0.1

Process Temp.	Thickness ASJ Alum.	Process Temp.	Thickness ASJ Alum.
250°F.→	0.5" ---- 1.0"	650°F.→	2.5" ---- 5.5"
350°F.→	1.0" ---- 2.0"	750°F.→	3.5" ---- XX
450°F.→	1.5" ---- 3.0"	850°F.→	4.5" ---- XX
550°F.→	2.0" ---- 4.0"	XX ⇒	Not Recommend

**Caution:** ①Various operational conditions such as insufficient thickness, higher ambient temperatures, solar load, and aluminum jacketing can cause the outer temperature to exceed the maximum temperature {150°F.(66°C)} limit of the insulation facing. Double layering is not recommended for process temperatures above 550°F.(288°C) at 80°F.(27°C) ambient air. Maximum recommended installed thickness is six (6) inches. ②Properly installed protective vapor retarders must be used for below ambient applications to prevent movement of water vapor through or around the insulation towards the colder surface. ③During initial heat-up to operating temperatures above 380°F.(193°C), an acrid odor and smoke will be given off as a portion of the bonding material used in the insulation begins to undergo a controlled decomposition.